

3.5 How to load Supplier Tool Records thru Global Supplier Portal?



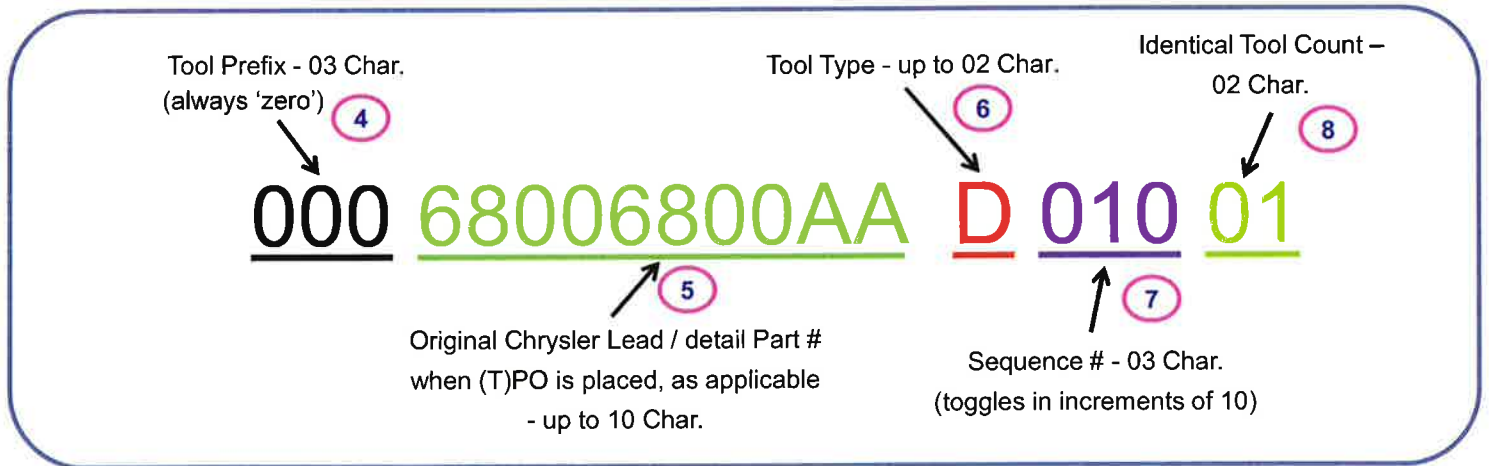
Tool Identification

- **Purpose:**

To record information about the tools for tax, insurance and audit purposes, inventory control, depreciation, customs duties, supplier payment, United States Department of Energy (DoE) loan documentation and part content.

- **Identification:**

Tool ID is denoted by five (5) unique sets of alpha-numeric characters and Supplier generates tool ID # using the format outlined below.



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Tool Description and Codes

DIES		DIES	
Description	Code	Description	Code
Bend & Coin Die	D	Pierce Nut Die	D
Blank Die	D	Powdered Metal Die	D
CAM Form Die	D	Progressive Die	D
CAM Pierce & Trim Die	D	Punch & Trim Die	D
CAM Pierce Die	D	Restrike Die	D
CAM Restrike Die	D	Stamping Die	D
CAM Trim Die	D	Steel Rule Die	D
Clinch Die	D	Transfer Die	D
Close Die	D	Trim Die	D
Coin Die	D	Aluminium Extrusion Die	E
Cold Head Die	D	Co-Extrusion Die	E
Compound Blank & Pierce Die	D	Double Durometer Extrusion Die	E
Crimp Die	D	Extrusion Die	E
Die Inserts Die	D	Plastic Extrusion Die	E
Draw Die	D	Rubber Extrusion Die	E
Draw Toggle Die	D	Triple Durometer Extrusion Die	E
Flange Die	D		
Forging Die	D	GAUGES	
Form Die	D	Description	Code
Fourslide-4-Slide Die	D	Check Fixture Gauge	G
Hydroform Die	D	CMM Gauge	G
Notch Die	D	Detail Gauge	G
Nut Pierce Die	D	Functional Gauge	G
Perf Die	D	Gage Gauge	G
Pierce & Trim Die	D	In-process Gauge	G
Pierce Die	D	Inspection Gauge	G
		True Position Gauge	G

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Tool Description and Codes (Continued)

FIXTURES		FIXTURES	
Description	Code	Description	Code
Adhesive Fixture	F	Autoweld Fixture	WF
Assembly Fixture	F	Braze Fixture	WF
Bond Fixture	F	Clinch Weld Fixture	WF
CNC Machining Fixture	F	Heat Weld Fixture	WF
Crimp Fixture	F	MIG Weld Fixture	WF
Cut-off Fixture	F	Projection Weld Fixture	WF
Dimension Fixture	F	Sonic Weld Fixture	WF
Drill Fixture	F	Spin Weld Fixture	WF
Edgefold Fixture	F	Spot Weld Fixture	WF
Electrified Jigs Fixture	F	Stud / Nut Weld Fixture	WF
Final Assembly Fixture	F	Vibration Fixture	WF
Form Fixture	F		
Heat Stake Fixture	F	MASKS	
Honing Fixture	F	Description	Code
In-process Fixture	F	Adhesive / Paint Mask	PM
Lubrication Fixture	F	Art Work / Paint Mask	PM
Machining Fixture	F	Paint Mask	PM
Milling Fixture	F	Silk Screen / Paint Mask	PM
Pad Print Fixture	F	BENDERS	
Rivet Fixture	F	Description	Code
Sample Jigs Fixture	F	Chain Bender	B
Solder Pallets Fixture	F	Compound Stretch Bender	B
Solder Screens Fixture	F	Hand Bender	B
SPC Fixture	F	Heat Form Bender	B
Standard Jigs Fixture	F	Power Bender	B
Tampo Print Fixture	F	Stretch Bender	B
Trim Board Fixture	F	Sweep Block Bender	B
Water Jet Cutting Fixture	F	Core Box	CB

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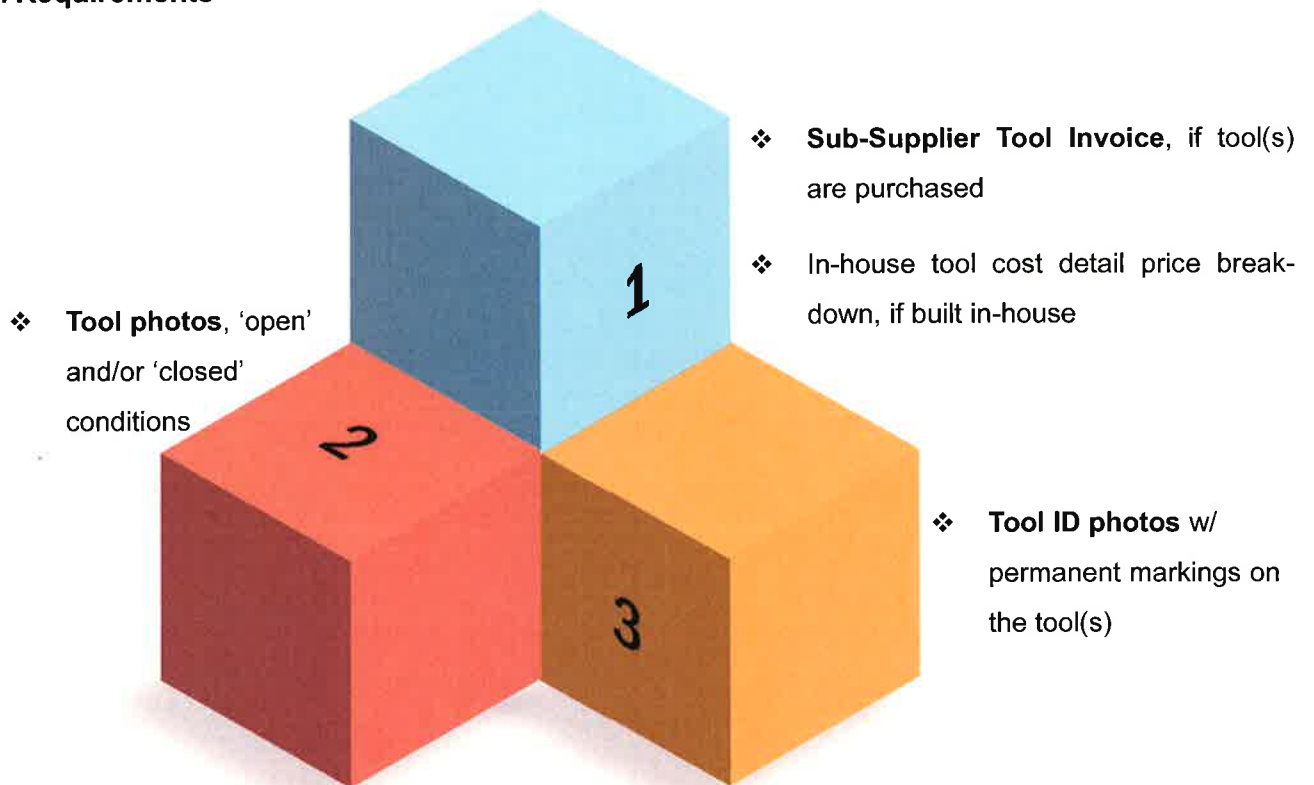
Tool Description and Codes (Continued)

MOLDS		OTHERS	
Description	Code	Description	Code
Aluminium Molds	AM	Arbors	H
Blow Molds	M	Art Work	H
Compression Mold	M	Collet	H
Foam Mold	M	Mandrel	H
Injection Mold	M	Printed Circuit Board Tooling	H
Insert for a Mold	M	Special Tooling	H
Insert Mold	M	Software / Programming	H
Rim Mold	M	Tampo Print Cliche	H
Rotary Mold	M	Hydraulic Fixture	HF
Shell Mold	M	Hydraulic Pierce Fixture	HF
Shuttle Mold	M	CATIA Program Pattern	P
Transfer Mold	M	Cutter Path Pattern	P
Vaccum Form Mold	M	Die Mold Pattern	P
		Software Pattern	P
		Wood Model Pattern	P
TESTERS			
Description	Code		
Calibration Tester	TE		
Circuit Board Tester	TE		
Continous Conformance Tester	TE		
End of Line Tester	TE		
Templates	T		
Test Equipments	TE		
RACKS			
Description	Code		
Curing Paint Rack	R		
Paint Rack	R		
Plating Paint Rack	R		
Roll Station	RL		

4. Tool Asset Existence Verification



Documentation Requirements

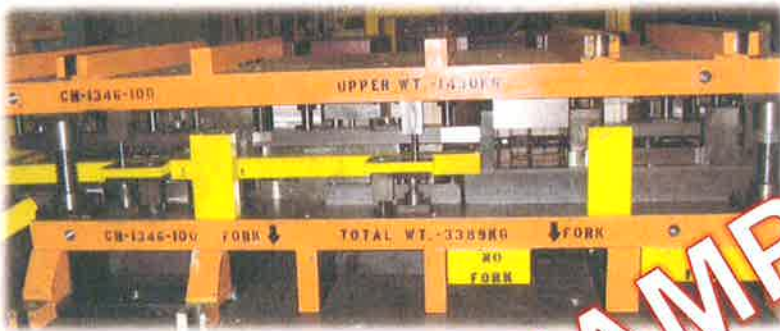


4. Tool Asset Existence Verification



Tool Asset Photos: Required for every Tool ID #

Tool in 'Closed' condition



EXAMPLE

4. Tool Asset Existence Verification



Tool Asset Photos: Required for every Tool ID #

Tool in 'Open' condition

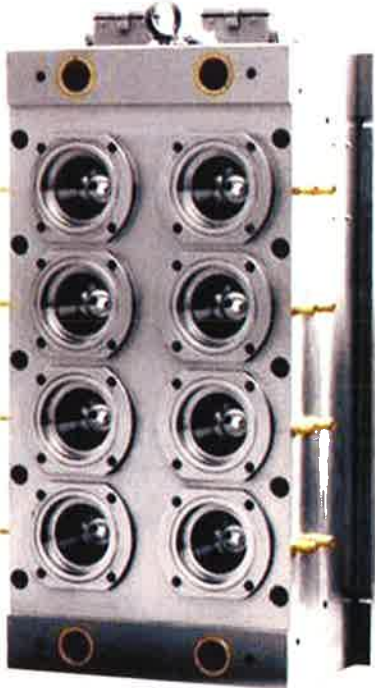
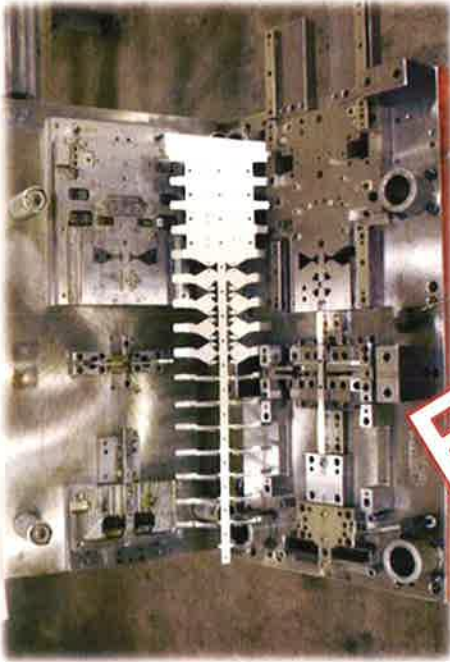


4. Tool Asset Existence Verification



Tool Asset Photos: Required for every Tool ID #

Tool in 'Open' condition



4. Tool Asset Existence Verification



Tool ID Photos: Required for every Tool ID # per (T)PO Clause# 014

❖ Tool Identification should include the following,

- 'Property of Chrysler' ----->
- Tool Identification # ----->
- Part Description ----->



❖ Tool ID # should be permanently marked on the tool via etching, embossing or stamping.

❖ **NOT** acceptable as a permanent mark: stenciling, painting, inking, riveting, gluing and welding ID tags